



Bacteriological criteria of chicken giblets

Faten, S. Hassanin.^a; Mohamed, A. Hassan.^a; Fahim, A. Shaltout^a, Nahla A. Shawqy^b and Ghada, A. Abd-Elhameed.^b

^aFood Control Dep., Fac. Vet. Med., Benha Univ.

^bAnimal Health Research Institute, Shebin el Koom Branch.

ABSTRACT

A total of 50 random samples of liver and gizzard from freshly slaughtered chicken carcasses (slaughtered, plucked and eviscerated) (25 of each) were collected from local commercial retail shops in Menofia government. It is evident from the results that the mean value of aerobic plate count (APC) (cuf/g) of examined samples of chicken giblets was $4.86 \times 10^4 \pm 0.92 \times 10^4$ in liver and $7.73 \times 10^4 \pm 1.68 \times 10^5$ in gizzard and the incidence of *E. coli* in the examined chicken liver and gizzard were 20% and 28% , respectively. Also, the serologically identified *E. coli* isolates in the examined samples were *O*₂₆: *H*₁₁ (4%) , *O*₅₅: *H*₇ (4%) , *O*₉₁: *H*₂₁ (4%) and *O*₁₂₈: *H*₂(8%) in liver and *O*₂₆: *H*₁₁ (8%) , *O*₇₈(4%) , *O*₁₁₁: *H*₂ (4%) , *O*₁₁₉: *H*₆(4%) , *O*₁₂₄(4%) and *O*₁₂₆: *H*₂₁(4%) in gizzard. *Salmonella* was isolated from 24% and 36% of liver and gizzard and incidence of the isolated serotypes were *S. Enteritidis* (4% and 12%), *S. Infantis* (4% and 4%), *S. Kentucky* (4% and 4%), *S. Typhimurium* (8% and 8%), *S. Labadi* 4% & *S. Virchow* 4% in gizzard and *S. Larochelle* 4% in liver only.

Key words: Liver, Gizzard, APC, *E. coli*, *Salmonella*.

(<http://www.bvmj.bu.edu.eg>)

(BVMJ-33(2): 447-456, 2017)

1. INTRODUCTION

Chicken giblets, edible viscera or edible offal (liver, gizzard and heart), the neck is usually part of giblets but is collected later on after evisceration (Alen, 2001). Chicken giblets namely are popular for the Egyptian people because of its palatability, fast preparation and its highly nutritive value (Hashim, 2005). The majority of Egyptian people prefer to eat fresh chicken, chicken parts and chicken giblets. This matter leads to dealing with small scale manual poultry shops. These shops didn't implement effective hygienic measures or food safety

instruction, as most of the recommended hygienic measures in the processing chain in the modern poultry processing plant are not applicable (Mira and Eskandar, 2007). Foodborne infection and intoxication outbreaks are increasing day by day in industrial and developing countries, the majority of cases of foodborne diseases were due to bacterial agents (Stevenson and Bernard, 1995). Aerobic plate count (APC) is the most reliable index of meat quality, sanitary processing and storage life of meat products (ICMSF, 1980), high APC of

mesophilic bacteria, for example, when applied to raw products, often consists of the normal microflora, or perhaps indicate incipient spoilage, rather than any potential health hazard (ICMSF, 1978). The presence of *Escherichia coli* (*E. coli*) in food of animal origin is considered as indicator of faults during preparation, handling, storage or service (Tebbut, 1999). The most commonly isolated bacteria from livers of apparently healthy chicken were *Escherichia coli* (Shah-Majid and Jah, 1987). *Escherichia coli* is considered as one of the most common causes of food poisoning outbreaks all over the world (Mead *et al.*, 1999). *Salmonella* is responsible for most cases of food poisoning in the developing countries. Food borne Salmonellosis is still the most important food borne infection in human (Bhaduri and Cottrell, 2001). Therefore, this work was planned out to study the bacteriological contamination in chicken giblets from local commercial retail shops in Menofia government.

2. Materials and methods

2.1. Collection of samples:

A grand total of 50 random samples of liver and gizzard from freshly slaughtered chicken carcasses (slaughtered, plucked and eviscerated) (25 of each) were collected from local commercial retail shops in Menofia government, each sample weighting about 10gm. The collected samples were kept in separate plastic bags, transferred directly to the laboratory in an insulated ice box under complete aseptic conditions without any delay to evaluate their bacteriological quality.

2.2. *Preparation of samples* (USDA, 2011) under complete aseptic conditions, the examined samples were prepared. Twenty five grams of the examined samples were taken by sterile scissors and forceps after surface sterilization by hot spatula,

transferred to a sterile polyethylene bag, and 225 ml of 0.1 % sterile buffered peptone water were aseptically added to the content of the bag. Each sample was then homogenized in a homogenizer. One ml from the original dilution was transferred with sterile pipette to another sterile test tube containing 9 ml of sterile buffered peptone water 0.1 % and mixed well to make the next dilution, from which further decimal serial dilutions were prepared. The prepared dilutions were subjected to the following examinations.

2.3. *Determination of aerobic plate count:* it carried according to (USDA, 2011).

2.4. Isolation and identification of *E. coli*:

The method described by ISO, (2004) Typical colonies of *E. coli* appeared on Eosin Methylene Blue agar plates greenish metallic with dark purple center, suspected colonies were purified and subcultured onto nutrient agar slopes and incubated at 37°C for 24 hrs. The purified colonies were subjected for further morphological, biochemical and serological examination.

2.5. Isolation and identification of *Salmonellae*:

The method described by (FDA, 2011) Plates were examined for suspected salmonellae colonies which appear as red with or without black centers on Xylose Lysine Desoxycholate (XLD) agar media The purified colonies were subjected for further morphological, biochemical and serological examination .

2.6. *Statistical analysis:* the data was statistically treated by one-way ANOVA using SPSS program for windows (Version 16) (SPSS Inc. Chicago, IL and USA) and Duncan's post hoc test with $p < 0.05$ considered to be statistically significant.

2. RESULTS

It is evident from the results recorded in table (1) that the mean value of APC (cuf/g) of examined samples of chicken giblets were $4.86 \times 10^4 \pm 0.92 \times 10^4$ and $7.73 \times 10^4 \pm 1.68 \times 10^5$ in liver and gizzard.

According to EOS (2005), only 8% of the examined samples of liver and 20% of gizzard were exceeded the permissible limits (10^5).

Result achieved in table (3) indicated that the incidence of *E.coli* in the examined chicken giblets were 20% and 28% in liver and gizzard and the serologically identified *E.coli* isolates in the examined samples of liver were *O*₂₆: *H*₁₁ (4%), *O*₅₅: *H*₇ (4%), *O*₉₁: *H*₂₁ (4%) and *O*₁₂₈: *H*₂ (8%) and *O*₂₆: *H*₁₁ (8%), *O*₇₈ (4%), *O*₁₁₁: *H*₂ (4%), *O*₁₁₉: *H*₆ (4%), *O*₁₂₄ (4%) and *O*₁₂₆: *H*₂₁ (4%) in gizzard samples.

According to EOS (2005) 20% of liver and 28% of gizzard samples were unaccepted based on their contamination with *E.coli* (free) according to table (4).

As shown in (table 5), *Salmonella* was isolated from 24% and 36% of liver and gizzard samples, respectively. Incidence of *Salmonella* serotypes were *S.Enteritidis* (4% & 12%), *S.Infantis* 4%, *S.Kentucky* 4% & *S.Typhimurium* 8% of both, *S.Labadi* 4% & *S.Virchow* 4% in gizzard only, *S.Larochelle* 4% in liver only.

S.Typhimurium 8% of both, *S.Labadi* 4% & *S.Virchow* 4% in gizzard only, *S.Larochelle* 4% in liver only.

Seventy six percent and sixty four percent of the examined samples of liver and gizzard were acceptable for salmonella (count within the permissible limits 10^2 /g) according to EOS (2005) (table 6).

3. DISCUSSION

Microbial contamination of poultry carcasses is a natural result of different procedures

necessary to produce retailed products from living birds. Most of bacterial contaminants are nonpathogenic; however, poultry are known to harbor a large number of bacteria that are pathogenic to human being (Zhang et al., 2001).

Several indicators can be useful to evaluate hygiene levels during meat slaughtering process. Aerobic plate count (APC) is commonly used to evaluate the hygiene of the entire meat production process.

According to table (1) Nearly similar results were reported by Hashim (2005) (8.83×10^4 and 4.09×10^4 cuf/g) Moawad (2008) ($5 \times 10^4 \pm 1.3 \times 10^5$ and $3.1 \times 10^4 \pm 1.1 \times 10^5$) in liver and gizzard.

On the other hand, higher counts were reported by Cox et al.(1983) and Hassan (1996) 1.5×10^8 and 1.2×10^8 cuf/g, El-Kewaiey(1997) $4.2 \times 10^6 \pm 1.2 \times 10^8$ and $1.9 \times 10^6 \pm 8.9 \times 10^7$ cuf/g and Osman(2001) $5.8 \times 10^5 \pm 4 \times 10^6$ and $7.7 \times 10^6 \pm 1.83 \times 10^7$ cuf/g in liver and gizzard.

Lower counts were reported by Mira and Eskandar(2007) $0.1 \times 10^1 \pm 2.5 \times 10^6$ in liver and $0.15 \times 10^1 \pm 2.5 \times 10^6$ (cuf/g) in gizzard.

Results of incidence of *E.coli* in table (3) is nearly similar to Srinivasan et al.(2003) 20% and Abd-El-Moneim(1998) 20% in liver, Moawad (2008) 25% in gizzard, but higher than Samaha et al.(1993) 4.76% in liver and Samaha et al.(1993) 11.9% in gizzard. Moawad (2008) failed to detect *E.coli* in liver.

While the current results for the examined samples were lower than those recorded by Saha et al.(2003) (54.28% in liver) and, Abd-El-Moneim(1998) (32% in gizzard).

Table (1): Aerobic plate counts/g (APC)(cuf/g) in the examined samples of chicken giblets (n=25).

Chicken tissues	Min	Max	Mean \pm S.E*
Liver	$10^3 \times 8.0$	$10^5 \times 1.1$	$10^4 \times 10^4 \pm 0.92 \times 4.86$
Gizzard	$10^4 \times 1.5$	$10^5 \times 1.7$	$10^5 \times 10^4 \pm 1.68 \times 7.73$

S.E* = Standard error of mean

Table (2): Acceptability of the examined samples of chicken giblets based on their APC/g (n=25).

Products	APC /g*	Unaccepted samples	
		No.	%
Liver	$>10^5$	2	8
Gizzard	$>10^5$	5	20

* Egyptian Organization of Standardization "EOS" (2005)

Table (3): Incidence of *E. coli* isolated from the examined samples of chicken giblets (n=25).

Chicken tissues <i>E.coli</i> strains	Liver		Gizzard		Strain Characteristics
	No.	%	No.	%	
O26 : H11	1	4	2	8	EHEC
O55 : H7	1	4	0	0	EPEC
O78	0	0	1	4	EPEC
O91 : H21	1	4	0	0	EHEC
O111 : H2	0	0	1	4	EHEC
O119 : H6	0	0	1	4	EPEC
O124	0	0	1	4	EIEC
O126 : H21	0	0	1	4	ETEC
O128 : H2	2	8	0	0	ETEC
Total	5	20	7	28	

EPEC=Enteropathogenic *E. coli*

EIEC =Enteroinvasive *E. coli*

ETEC=Enterotoxigenic *E. coli*

EHEC =Enterohaemorrhagic *E. coli*

Table (4): Acceptability of the examined samples of chicken giblets based on their contamination with *E. coli* (n=25).

Chicken tissues	<i>E. coli</i> /g*	Unaccepted samples	
		No.	%
Liver	Free	5	20
Gizzard	Free	7	28

* Egyptian Organization of Standardization "EOS" (2005)

Table (5): Incidence of Salmonella organisms isolated from the examined samples of chicken giblets (n=25).

Products Salmonella Strains	Liver				Gizzard		Antigenic structure	
	Liver		Gizzard		Group	Antigenic structure		
	No.	%	No.	%		O	H	
<i>S. Enteritidis</i>	1	4	3	12	D1	1,9,12	g,m : --	
<i>S. Infantis</i>	1	4	1	4	C1	6,7	r : 1,5	
<i>S. Kentucky</i>	1	4	1	4	C3	8,20	i : Z6	
<i>S. Labadi</i>	0	0	1	4	C3	8,20	d : Z6	
<i>S. Larochelle</i>	1	4	0	0	C1	6,7	e,h : 1,2	
<i>S. Typhimurium</i>	2	8	2	8	B	1,4,5,12	i : 1,2	
<i>S. Virchow</i>	0	0	1	4	C2	6,7,14	r : 1,2	
Total	6	24	9	36				

Table (6): Acceptability of the examined samples of chicken giblets based on their contamination with *Salmonellae* (n=25).

Chicken tissues	cuf /g*	Unaccepted samples	
		No.	%
Liver	Free	6	24
Gizzard	Free	9	36

* Egyptian Organization of Standardization "EOS" (2005)

Moawad (2008) indicated that the serology of isolated *E.coli* serovars in fresh chicken liver were *O*₁₁₁ *K*₅₈ (*b*₄), *O*₁₂₇*K*₆₃ (*B*₈) and *O*₁₁₉*K*₆₉ (*B*₁₄), at a percentage of 5.88% for each serotype and the number of the isolated strains were (2) serovars for each serotype. Also, in fresh gizzard was recorded as *O*₁₁₁*K*₅₈ (*B*₄); *O*₁₂₇*K*₆₃ (*B*₈) and *O*₁₁₉*K*₆₉ (*B*₄), at a percentage of 5.88% for each serotype and its isolates number were (2) isolates for each serotype

Abd-el-moneim (1998) recorded that the isolated *E.coli* serovars were *O*₁₁₁*K*₅₈(*B*₄) and *O*₁₂₆*K*₇₁(*B*₁₆) at a percentage of 40% and 20% and its isolates were 2 and 1 in fresh liver, *O*₂₆*K*₆₀(*B*₆), *O*₁₁₁*K*₅₈(*B*₄), *O*₁₁₉*K*₆₉(*B*₁₄), *O*₁₂₅*K*₇₀(*B*₁₅) and *O*₁₂₈*K*₆₇(*B*₁₂) in gizzard at a percentage of 12.5%, 25%, 12.5% and 12.5%, in isolates number of 1,1,2,1 & 1 and 1,1,2,1 & 1, respectively.

The pathogenic strains of *E. coli* associated with food borne illness were classified into 4 categories, Enteropathogenic *E.coli* (EPEC), Enteroinvasive *E.coli* (EIEC), Enterotoxigenic *E.coli* (ETEC) and Enterohaemorrhagic *E. coli* (EHEC) (Doyle, 1990).

Enterotoxigenic *E.coli* (ETEC) strains (*O*₇₈ and *O*₁₂₈) are considered the common cause of traveller's diarrhea and / or children diarrhea. It can produce either heat labile (LT) and/or heat stable (ST) toxins which are mainly attributed to the colonization factors that are specific for the host animal species and enable the organism to adhere to the epithelium of the small intestine (David *etal.*, 1990).

Although *E. coli* *O*₁₅₇ is mostly found in ruminant animal and it is occasionally associated with other livestock and various foods of animal origin. Experience suggests that it is rare in poultry, whether in the live birds or on processed products (Mbata, 2005).

Result of salmonella in table (5) agrees with those reported by D'Aoust(1985) (21%), Ibrahim *et al.*(1989) (18%), Tibaijuka *et al.* (2003) (28%) and Plummer *et al.*(1995) (24.5%) in liver but for gizzard Plummer *et al.*(1995) (37.1%) and Molaa and Mesfin (2003) (41.1 %).

Higher percentage of *Salmonella* were reported by Jerngklinchan *et al.*(1994) (86%), Arumugaswamy *et al.* (1995) (44%) and Molaa and Mesfin (2003) (34.5 %) in liver and Arumugaswamy *et al.* (1995) (44%) and Tibaijuka *et al.* (2003) (53.1) in gizzard.

Moreover, Mira and Eskandar (2007) investigated that the percentage of *Salmonella* in fresh giblets were 30%.

On the other hand lower results obtained by Hassan(1996) (15%&20%), Abd-El-Moneim(1998) (12%&12%), Al-Mater *et al.* (2005) (16.67% and 6.67%) in liver &gizzard, Raguz *et al.*(1987) (6.9%) to (10.7%), Hashim(2005)(10%) and Moawad(2008) (5%) in liver, Ibrahim *et al.*(1989) (20%), El-Kewaiey (1997) (12%) and Tibaijuka *et al.* (2003) (17.5%) in gizzard. Moawad-Shimaa(2008) failed to isolate *salmonella* from all gizzard samples.

The leading source of contamination of carcasses by salmonella is the evisceration step at the slaughterhouse (Bouchrif *et al.*, 2009).

Moawad (2008) found that the serological identification of the isolated *Salmonellae* in liver was *S.*Typhimurium, *S.*Newport, *S.*Enteritidis and *S.*Infantis with its counts were 2, 0, 0 and 2 with a percentage 15.38%, 0%,0% and 15.38%, respectively.

The isolated serotypes as *Salmonella* Infantis and *S.*Typhimurium were recorded by Mossel *et al.*, (1983), Guthrie (1991) and D'Aoust *et al.*, (1985). Who found that the most frequent serotypes isolated from chicken liver were *S.*Infantis.

In liver Nine *Salmonella* serotypes were identified by Krabisch and Dorn (1986) who isolated *S. Bovimorbificans* (16.7%), *S. Typhimurium* (12.4 %), *S. Infantis* (11.1 %) and *S.Saintpaul*, *S. Agona*, *S.Munchen*, *S. Entritidis* and *Typhimurium*var Copenhagen.

Ibrahim et al.,(1989) said that the incidence of *S.Infantis* was 6% in gizzard and liver, while *S.Typhimurium* was 8% in liver and 6% in gizzard.

While mean, Vural et al. (2006) isolated *Salmonella* from giblets at a percentage of 8%.

Arroyo (1995) found that only 3 different serotypes were identified in chicken livers as *S.Virchow* and *S.Entritidis*.

Plummer et al. (1995) isolated *S.Typhimurium* from 23.1% of gilet samples.

Mira and Eskandar (2007) recorded that the isolated *Salmonella* serotypes in chicken giblets were *S.Infantis* and *S.Typhimurium*.

The source of *Salmonella* infection in poultry were feedstuffs, water, breeding eggs, hatcheries, flock house environment and transport cages (Bryan, 1979 and Barrow, 1993) *Salmonella* species is an important food-borne pathogen responsible for disease in animals and humans. It has been the leading cause of many outbreaks and infections around the world and is considered as one of the major causes of human gastroenteritis worldwide (Rasschaert et al., 2005).

Raw poultry products are perceived to be responsible for significant amount of human illness because of the relatively high frequency of contamination of poultry with *Salmonella spp.* (Kessel et al., 2001).

4. CONCLUSION

The examined chicken giblets (liver and gizzard) from local commercial retail shops in Menofia government harbor a high microbial loads especially *APC*, *E.coli* and *salmonella*. This is due to incorrect handling and processing as well as negligence of hygienic aspects at the production level. Chicken giblets characterized by wide public consumers without regarding to their social positions and ages carried and contaminated by varied types of microorganisms which harbor a dangerous effect on the consumer's health so it is of a great importance to safe guard consumer from being infected with these pathogens.

5. REFERENCES

- Abd-El-Moneim, M.El.M. (1998): Occurrence of food poisoning organisms in poultry and poultry products with special reference to campylobacter. Ph.D. Thesis, Fac. of Med., Assuit Univ.
- Alan, R. S.(2001): Text book of poultry meat processing. Department of poultry science , Texas univ. chap.3, P.25.
- Al-Matar, A.H; Al-Shawabkeh, K. and Hana, Zakaria (2005): Prevalence of salmonella in broiler chicken carcasses in Jordan. Dirasat. Agricultural. Sciences, 32 (2): 267-177.
- Arroyo, G. and Arroyo, J. (1995): Detection of salmonella serotypes in edible organs meat from markets in Madrid, Spain. Food-Microbiology, 12:1:13-20.
- Arumugaswamy, R.K.; Rusul,G.; Abdul. Hamid, S.N.andCheah,C.T. (1995): Prevalence of salmonella in raw and cooked foods in Malaysia. Food-Microbiology, 12:1:3-8.

- Barrow, P.A. (1993): Salmonella control-past, present and future. *Avian Pathol.*, 22:651-669.
- Bhaduri, S. and Cottrell, B. (2001): Sample preparation methods for PCR detection of *E. coli O157:H7*, *S. Typhimurium* and *L. monocytogenes* on beef chuck shoulder using a single enrichment medium. *Molecular and Cellular Probes*, 15: 267-274.
- Bouchrif, B.; Paglietti, B.; Murgia, M.; Piana, A.; Cohen, N.; Ennaj, M.M.; Rubino, S. and Timinoun, M. (2009): Prevalence and antibiotic-resistance of Salmonella isolated from food in Morocco. *J. Infect. Dev. Ctries.*, 3(1): 35-40.
- Bryan, F.L.(1979): Salmonella infections in foodborne infections and intoxication. (Ed. Reimann H. and Bryan, F.L.) New York, U.S.A., Academic Press, 73-130.
- Cox, N.; Baily, J.; Lyon, C.; Themson, J. and Hudspeth, J. (1983): Microbiological Profile of chicken patty products containing broiler giblets. *Poultry Sci.* 62:960-64.
- D'Aoust, J.Y. (1985): Effective enrichment plating condition for detection of salmonella in food. *J. Food Prot.*,43:588-597.
- David, G.W.; Richard, C.B. and Slank, J.F. (1990): *Medical microbiological* 4th ed. ChrichillLivengstone England.
- Doyle, M.P. (1990): Pathogenic *E. coli*. *The Lancet*, 336: 1111-1115.
- Egyptian Organization for Standardization and Quality Control "E.O.S" (2005): Standard specification No.1473 for frozen liver.
- El-Kewaiey, I. (1997): Microbial status of poultry giblets. M.V.Sc., Thesis, Fac. Vet.Med., Alex. Univ.
- Food and Drug Administration (FDA) (2011): *Bacteriological Analytical Manual*. Chapter 5. *Salmonella*.
- Guthrie, R.K.(1991): *Salmonella*. CRC Press, Boca Raton, Fl. U.S.A.
- Hashim,Amany M. (2005): Quality of market chicken giblets. M.V.Sc. Meat Hygiene, Fac. Vet.Med.,Cairo. Univ.
- Hassan, Hala F.M(1996): Microbiological Quality of Edible Offals of Poultry. M.V.Sc. Meat Hygiene Thesis. Fac. Vet.Med., Cairo. Univ.
- Ibrahim, A.; Yassin, N. and El-Dali, E. (1989) : *Salmonella* in chicken giblets. *Egyptian J. of Applied Sci*, 4 (3):673.
- ICMSF (1980) "Microbial ecology of foods". Vol. 1, Academic Press, New York, Toronto.
- International Commission on Microbiological Specification for Foods "ICMSF" (1978): *Microorganisms in foods. Their significance and methods of enumeration*. 2nd Ed. University of Toronto Press. Toronto Canada.
- ISO (2004): International Organization for standardization. No.11291-1. *Microbiology of food and animal feeding stuffs - Horizontal methods for the detection and enumeration of Enterobacteriaceae*.
- Jerngklinchan, J.; Koowatananukul, C.; Daengprom, K. and Saitanu, K. (1994): Occurrence of salmonella in raw broilers and their products in Thailand. *J. of Food Prot*, 57:9: 808-810.
- Kessel, A.S.; Gillespie, I.A.; O'Brien, S.J.; Adak, G.K.; Humphrey, T.J. and Ward, L.R. (2001): General outbreaks of infectious intestinal disease linked with poultry, England and Wales, 1992-1999. *Commun. Dis. Pub. Health*, 4 (3): 171-177.

- Krabisch, P. and Dorn, P. (1986): Qualitative and quantitative occurrence of salmonella in broiler fowls. *Archiv-Fur-Lebensmittel hygiene* 37(1) 9-12.
- Mbata, T. I. (2005): Poultry meat pathogens and its control. Department of Applied Microbiology and Brewing .NnamdiAzikiwe University, P.M.B 5025 .Awka Nigeria. *Internet J. of Food Safety*, (7): 20-28
- Mead, P.S.; Slutsker, L.; Dietz, V.; McCag, L.F.; Bresee, J.S.; Shapiro, C.; Griffin, P.M. and Tuxes, R.V. (1999): Food-related illness and death in the United States. *Emerg. Infect. Dis.*, 5: 607-625.
- Mira, Enshrah, K.I. and A.A. Eskander(2007): Bacteriological assessment of freshly slaughtered chicken and trials for improvement. *Assiut. Vet. Med. J.*, 53(113):88-101.
- Moawad-Shimaa (2008): Microbiological studies on chicken giblets M.V.Sc. Thesis, Fac. Vet. Med., Minufiya Univ. (El-Sadat branch).
- Molla, B. and Mesfin, A. (2003): A survey of Salmonella contamination in chicken carcass and giblets in central Ethiopia *Revue. De. Med. Veterinair*, 154(4): 267-270.
- Mossel, D.A.A.; VanNetten, P. and Vanderzee, H. (1983): Ecological-taxonomic studies on gram negative rod shaped bacteria, predominating in the community structure of fresh meats and poultry and in such commodities processed for safety. In gram negative bacteria of medical and public health importance Taxonomy-Identification-Applications,
- Osman, Eman M. S. (2001): Quality assurance of locally dressed broiler cuts and their products. Thesis (Meat Hygiene) Ph.D., Vet. Med., Cairo Univ.
- Plummer, A.; Blissett, J. and Dodd, E. (1995): Salmonella contamination of retail chicken products sold in the UK. *J. Food Prot.* 58(8):843-846.
- Rasschaert, G.; Houf, K.; Imberechts, H.; Grijspeerdt, K.; De Zutter, L. and Heyndrickx, M. (2005): Comparison of five repetitive-sequence-based PCR typing methods for molecular discrimination of *Salmonella enterica* isolates. *J. Clin. Microbiol.*, 43: 3615-3623.
- Saha, A.; Hui, A. K.; Das, R.; Roy, J.P.; Ray, N. and Mahata, T.K.(2003): Occurrence of *Escherichia coli* from broiler birds in West Bengal and their antibiogram. *Indian- Journal-of Animal- Health*, 42:2,136-141.
- Samaha, I.A.; Mousa, M.M. and El-Gohary, A.H.(1993): Occurrence and public health importance of Enterobacteriaceae in giblets at consumer level. *Alex. J. Vet. Sci.* 9,4, 79-83.
- Shah-Majid, M. and Jah, H. (1987): The bacterial flora of trachea, liver, spleen and heart blood of chicken. *Pertanika*, 10,33,289-293.
- Srinivasan, P.; Rao, G.V.S. and George, V.T. (2003): Serotyping of *Escherichia coli* isolated from natural cases of colibacillosis in chicken in and around Namakkal. *India. Vet. J.*, 80(2) :192-193.
- Stevenson, K.F. and Bernard, D.T. (1995): Establishing hazard analysis in critical control point programs. A workshop Manual, 2nd. Ed. 4th, Food Processors Institute, Washington, D.C.
- Tebbut, G. M. (1999): Microbiological contamination of cooked meats and

environmental site in premise selling both raw and cooked meat products. *Inter. J. Environm. Health Research*, 3(4): 209-216.

Tibaijuka, B.; Molla, B.; Hildebrandt, G. and Kleer, J. (2003): occurrence of salmonella in retail raw chicken products in Ethiopia. *Berliner-und-Munchener-Tierarztliche- ochenschrift*, 116, 1-2: 55-58.

Toledo, M.R.F.; Alvariza, M.C.B.; Murahovschi, J.; Sramos, S.R.T. and USDA (2011): Quantitative Analysis of

Bacteria in Foods as Sanitary Indicators January 2011.

Vural, A.; Erkan, M.E. and Yeslmen, S. (2006): Microbiological quality of retail chicken carcasses and their products in Turkey. *Medycyna. Weterynaryjna*, 62(12):1371-1374.

Zhang, L.; Davis, M. A. and Conner, D. E. (2001): Poultry-borne pathogens: plant considerations. *Poultry Meat Processing* Chap. 9. ISBN 0-8491-0120-3, CRC Press LLC, New York, USA.